

Manufacturing in Illinois

Illinois is one of the nation's manufacturing leaders, boasting annual value added productivity by manufacturing of more than \$94 billion in 2001. About two-thirds of the state's manufacturers are located in the Governor's Northeastern Economic Development region, with more than 40 percent of Illinois' approximately 17,000 manufacturing plants located in Cook County.

Food manufacturing, with an annual value added by manufacturing of \$14.0 billion, is the leading industry in the state. Chemicals is second with value added of \$12.7 billion. Non-electrical machinery, particularly construction, farming, and metalworking machinery, is third with an annual value added of \$11.6 billion.

The next largest manufacturing industries in Illinois are fabricated metal products (\$10.3 billion), computer and electronic products (\$7.1 billion), plastics and rubber products (\$6.6 billion), and transportation equipment (\$5.9 billion).

During 2003, 35 Illinois-headquartered Fortune 500 companies made 7.2 percent of the sales attributed to the entire 500 companies on the list. The \$95 billion gross output of the 17,000 manufacturers operating in Illinois represents 24.2 percent of the Illinois Gross State Product.

PRODUCTIVITY IN MANUFACTURING – 2001

Value-Added Per Production Worker Hour in Largest Industrial States

Rank	State	Production Worker Hours (Millions)	Value Added (Millions)	Value Added Per Production Worker Hour
1	California	2,276.5	219,584.1	\$96.47
2	Texas	1,303.1	120,085.5	\$92.15
3	North Carolina	1,033.8	91,183.8	\$88.20
4	ILLINOIS	1,129.8	94,123.7	\$83.31
5	New York	950.4	78,484.3	\$82.58
6	Pennsylvania	1,086.7	87,983.6	\$80.96
7	Indiana	900.9	72,122.4	\$80.06
8	Ohio	1,365.6	107,439.9	\$78.68
9	Wisconsin	769.0	59,584.7	\$77.48
10	Michigan	1,142.0	86,262.3	\$75.54

Source: U.S. Department of Commerce, ANNUAL SURVEY OF MANUFACTURES, 2001 (released August 2003)

Updated: January 2004

2004 Illinois Companies in Fortune's 500

Illinois Rank	Company	U.S. Rank	Headquarters Location	Industry
1	State Farm Insurance	18	Bloomington	Insurance (Mutual)
2	Boeing	21	Chicago	Aerospace & Defense
3	Sears Roebuck	32	Hoffman Estates	General Merchandise
4	Walgreen	45	Deerfield	Food and Drug Stores
5	Allstate	47	Northbrook	Insurance (Stock)
6	Archer Daniels Midland	52	Decatur	Food Production
7	Motorola	59	Schaumburg	Network & Other Communications Equipment
8	Caterpillar	77	Peoria	Industrial and Farm Equipment
9	Bank One	88	Chicago	Commercial Banking
10	Abbott Laboratories	96	Abbott Park	Pharmaceuticals
11	Sara Lee	104	Chicago	Food Consumer Products
12	McDonald's	114	Oak Park	Food Services
13	Exelon	126	Chicago	Utilities
14	Deere	131	Moline	Industrial and Farm Equipment
15	UAL	145	Elk Grove	Airline
16	Illinois Tool Works	191	Glenview	Industrial and Farm Equipment
17	Aon	199	Chicago	Diversified Financials
18	Baxter International	220	Deerfield	Medical Products and Equipment
19	Smurfit-Stone Container	255	Chicago	Packaging
20	Navistar International	269	Chicago	Motor Vehicles and Parts
21	Fortune Brands	311	Lincolnshire	Home Equipment, Furnishings
22	Tribune	323	Chicago	Publishing, Printing
23	R.R. Donnelley & Sons	362	Chicago	Publishing, Printing
24	W.W. Grainger	375	Lincolnshire	Wholesale Distribution
25	CDW Computer Centers	376	Vernon Hills	Wholesalers: Electronics & Office Equip.
26	Laidlaw	391	Naperville	Transportation and Logistics
27	Brunswick	420	Lake Forest	Transportation Equipment
28	United Stationers	439	Des Plaines	Wholesalers: Electronics & Office Equip.
29	Tenneco Automotive	450	Lake Forest	Motor Vehicles and Parts
30	USG	458	Chicago	Building Materials
31	ServiceMaster	463	Downers Grove	Diversified Outsourcing
32	Telephone & Data Systems	480	Chicago	Telecommunications
33	Old Republic International	491	Chicago	Insurance (Stock)
34	Equity Office Properties	493	Chicago	Real Estate