

Manufacturing in Illinois

Illinois is one of the nation's manufacturing leaders, boasting annual value added productivity by manufacturing of over \$105 billion in 2005. About three-quarters of the state's manufacturers are located in the Northeastern Opportunity Return Region, with 40 percent of Illinois' approximately 16,100 manufacturing plants located in Cook County.

Chemical manufacturing, with an annual value added by manufacturing of \$17 billion, is the leading industry in the state. Food manufacturing is second with value added of \$14.5 billion. Machinery manufacturing is third with an annual value added of \$12.2 billion.

The next largest manufacturing industries in Illinois are fabricated metal products (\$11.0 billion), plastics and rubber products (\$6.9 billion), transportation equipment (\$6.4 billion), and computer and electronic products (\$5.9 billion).

In 2006, 35 Illinois-based manufacturers were included in Industry Week's list of the Top 500 US Manufacturers.

The \$71 billion gross output of the 16,100 manufacturers operating in Illinois represents 13.2 percent of the Illinois Gross State Product.

PRODUCTIVITY IN MANUFACTURING – 2005

Value-Added in Largest Industrial States

Rank	State	Production Worker Hours (Millions)	Value Added (Millions)	Value Added Per Production Worker Hour
	United States	19,069.64	2,204,094.96	115.58
1	California	1,809.76	217,546.03	120.21
2	Texas	1,120.38	172,960.16	154.38
3	Ohio	1,174.54	124,986.17	106.41
4	Illinois	963.16	105,324.87	109.35
5	Pennsylvania	945.00	104,858.32	110.96
6	North Carolina	820.01	101,268.43	123.50
7	Michigan	943.30	92,335.53	97.89
8	Indiana	835.08	90,120.46	107.92
9	New York	727.18	87,756.13	120.68
10	Louisiana	216.15	69,910.56	323.44

Source: U.S. Department of Commerce, ANNUAL SURVEY OF MANUFACTURES, 2005

Updated: September 2007

2006 ILLINOIS BASED INDUSTRY WEEK US 500

IL Rank	US Rank	Company	Primary Industry	City	Revenue (\$ mil-lions)	Total Equity (\$mil-lions)
	13		Aerospace And De-		61,532	4739
1		Boeing Co.	fense	Chicago		
2	28	Kraft Foods Inc.	Food	Northfield	34,356	28,555
	21		Communications		42,879	17,142
3		Motorola Inc.	Equipment	Schaumburg		
4	22	Caterpillar Inc.	Machinery	Peoria	41,517	6,859
5	45	Deere & Co.	Machinery	Moline	22,147	7,491
6	43	Abbott Laboratories	Pharmaceuticals	Abbott Park	22,476	14,054
7	63	Sara Lee Corp.	Food	Chicago	15,944	2,449
8	112	OfficeMax Inc.	Paper	Itasca	8,965	1,985
	73		Fabricated Metal		14,055	9,017
9		Illinois Tool Works Inc.	Products	Glenview		
10	104	Navistar International Corp.	Motor Vehicles	Warrenville	9,724	531
	101		Medical Instruments			6,272
11		Baxter International Inc.	And Equipment	Deerfield	10,378	
12	138	Smurfit-Stone Container Corp.	Paper	Chicago	7,157	1,807
13	114	Fortune Brands Inc.	Miscellaneous	Lincolnshire	8,769	4,728
	107		Publishing And Print-		9,316	4,124
14		R.R. Donnelley & Sons Co.	ing	Chicago		
	171		Publishing And Print-		5,517	4,319
15		Tribune Co.	ing	Chicago		
16	165	Brunswick Corp.	Miscellaneous	Lake Forest	5,665	1,871
	160		Stone, Clay, Glass		5,810	1,534
			And Concrete Prod-			
17		USG Corp.	ucts	Chicago		
18	191	Tenneco Automotive Inc.	Motor Vehicle Parts	Lake Forest	4,685	221
19	190	Wm. Wrigley Jr. Co.	Food	Chicago	4,686	2,388
20	194	BorgWarner Inc.	Motor Vehicle Parts	Chicago	4,585	1,875
21	266	Pactiv Corp.	Plastics	Lake Forest	2,917	853
22	156	Ryerson Tull Inc.	Primary Metals	Chicago	5,908	648
23	217	Alberto-Culver Co.	Chemicals	Melrose Park	3,772	1,758
24	216	FMC Technologies Inc.	Machinery	Chicago	3,790	886
25	290	Corn Products International Inc.	Food	Westchester	2,621	1,374
	272		Computers And Other		2,861	2,280
26		Molex Inc.	Electronic Products	Lisle		
	176				5,305	
27		Mosaic Co.*	Chemicals	Lake Forest		3,530
28	327	Packaging Corp. of America	Paper	Lake Forest	2,146	691
29	332	Andrew Corp.	Primary Metals	Orland Park	1,839	1,507
30	384	Dade Behring Holdings Inc.	Chemicals	Deerfield	1,739	809
31	385	Sauer-Danfoss Inc.	Machinery	Lincolnshire	1,739	465
32	411	AptarGroup Inc.	Plastics	Crystal Lake	1,601	946
	341		Communications		2,041	2,938
33		Tellabs Inc.	Equipment	Naperville		
34	485	Federal Signal Corp.	Motor Vehicle Parts	Oak Brook	1,211	386
35	415	Metal Management Inc.	Primary Metals	Chicago	1,589	383

Source: Industry Week Leadership in Manufacturing